

LOVE YOUR SENSES



passion
spas | love your senses

**PASSION SPAS
HISTORY**

Passion Spas is at the forefront of world-class spa development and production. For nearly thirty years, Passion Spas has been engineering and manufacturing spas known for exceptional innovation and superior design. Passion Spas has manufacturing and distribution centers all over the world.

We know that you expect quality and performance in your spa, and our experience tells us that you desire a spa that is reliable, easy to maintain, and inexpensive to operate. After all, you want your spa to enhance your lifestyle.

Passion Spas are sold through select dealers whose experience and commitment to quality and service matches our own. We listen to our customers, and the input we receive is used to further improve the quality and performance of our spas. Passion Spas customers have come to appreciate the impressive simplicity of our spa offerings, since all possible options are included. Each of our four spa collections comes with an array of standard features designed to enhance your spa experience. You can be confident that your spa will provide years of affordable enjoyment for you and your family.

Passion Spas,
Love your senses



PASSION SPAS

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PASSION SPAS PROFESSIONAL DESIGN

Breathtaking spa designs with exceptional seating comfort

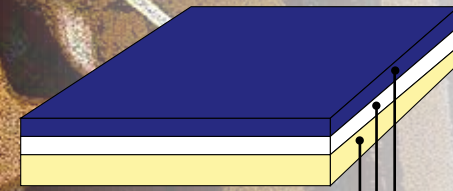
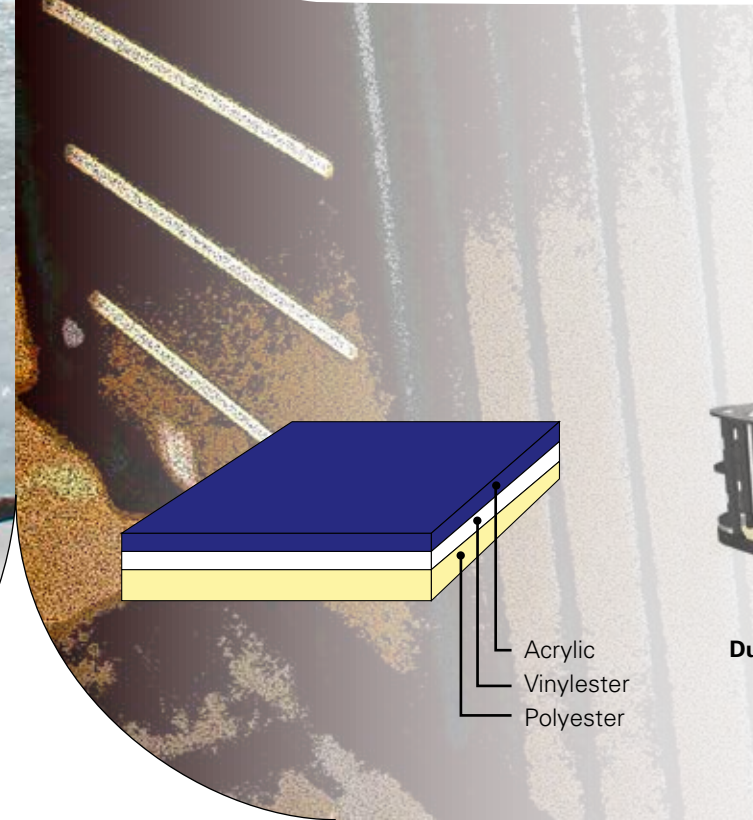
At Passion Spas, designing great spas is our specialty and our passion. We go to great lengths to ensure that every detail of the spa contributes to your comfort and creates the ultimate relaxation experience. The pleasing lines of the spa shell are both attractive and functional, providing strategic locations for lighting, jets, and features. Controls are within easy reach, seat contours and depths provide maximum comfort, and there are a variety of seating options in each spa for your enjoyment. Beautiful waterfalls, LED lighting, and aromatherapy are only some of the features we include to enhance your spa experience. Your Passion Spa is a work of art designed to deliver functional beauty to your home or backyard.



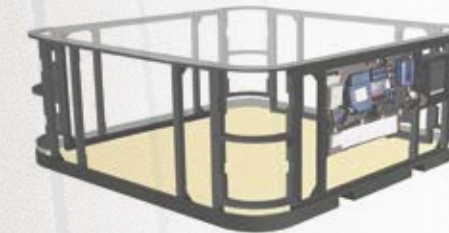
PASSION SPAS PRECISION ENGINEERING

Design and construction that make Passion Spas the best in structural integrity.

Passion Spas are designed to perform and built to last. Quality components and precise manufacturing combine to create one of the most fully featured and innovative spas available. Our acrylic shell is reinforced with vinyl-ester resin laminates that are applied by hand. The shell is supported by a durable synthetic support structure that will ensure that you can enjoy your spa for years to come. The entire base of the spa is enclosed with our Everlast synthetic floor support, providing integral seat supports and structural integrity. Passion Spas deliver superior design, quality components, and experienced craftsmanship in a spa that will provide you and your family with years of enjoyment.



Acrylic
Vinylester
Polyester



Durable Synthetic Support Structure



Everlast™ Synthetic Floor Support

PASSION SPAS PHYSICAL THERAPY

Passion Spas offers the most innovative spa massage features ever developed

Each Passion Spa has a variety of massage features that will create the ultimate in hydrotherapy relief for you. Through years of experience and close cooperation with physiotherapists, we have designed a variety of massage experiences that are unique to Passion Spas.



Aqua Rolling Massage™

Our exclusive Aqua Rolling Massage™ pushes water up the back of the seat through specially designed recesses in the spa shell.

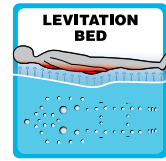
The resulting agitation of the water creates a vigorous massage that works the muscles throughout your back.



Intense Therapy Zone™

The Intense Therapy Zone™ provides a concentrated, penetrating massage to the lower regions of your back. The intensity of the pressure can be adjusted.

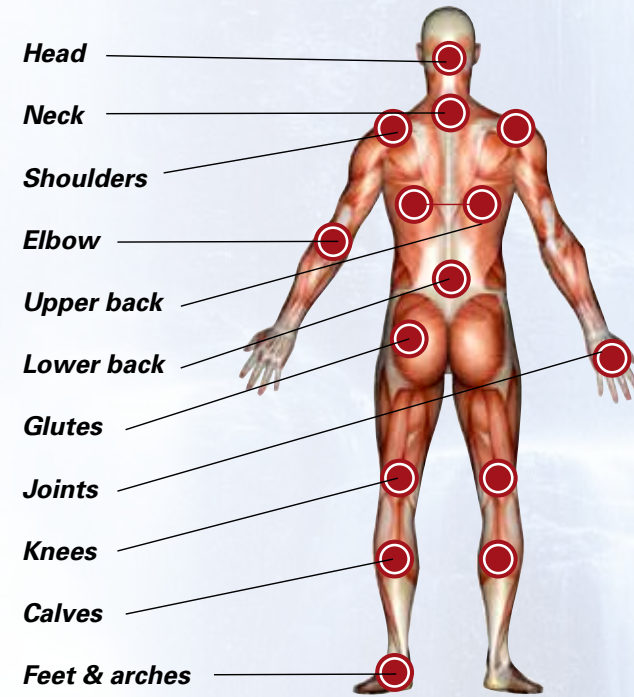
Only Passion Spas offers a therapy system for your lower back muscles that allows you to isolate specific areas with the intensity of massage you desire.



Levitation Bed™

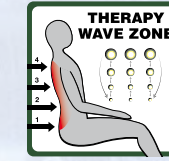
The Levitation bed™ is the most innovative spa massage feature available.

Experiencing this massage will give you a floating sensation because your body is completely enveloped in a soothing massage that can be adjusted for intensity and effect. You can lie either face down or face up, giving you a full head to toe massage that is simply amazing. The Levitation Bed™ is the only one of its kind and offered exclusively by Passion Spas.



Waterfall Massage™

Imagine a continuous stream of cascading, warm water falling gently on your neck and shoulders. This is the sensation you experience when enjoying the delightful effects of our innovative Waterfall Massage™. When finished, you will exit the spa with your upper back and neck feeling totally and completely relaxed.



Therapy Wave Zone™

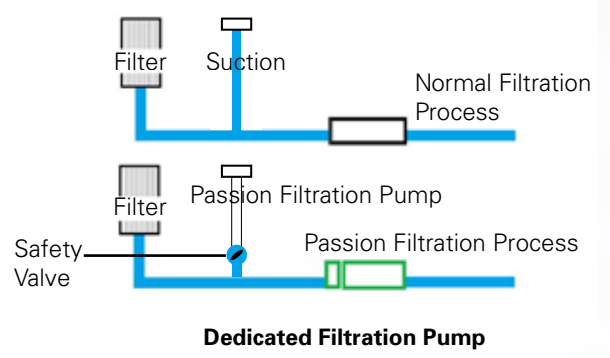
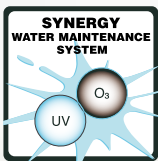
The Therapy Wave Zone™ is a massage that starts at the lower back, and slowly works its way up from your lower back to your shoulders and neck. The sensation mimics a cushioned rolling pin running up and down your back, soothing your muscles as it works its way from your lower back to neck.



PASSION SPAS PERFECT WATER

Amazingly clear water due to our synergy water purification system.

Passion Spas are equipped with a multi-faceted water purification system that helps keep your water crystal clear and reduces the need for additional water sanitation and maintenance. The sole purpose of our dedicated filtration pump is to draw water through the spa filter, insuring that your spa water is constantly being filtered regardless of whether the massage pumps are operating. The water is sanitized by means of our highly effective Ozone System and, in our Signature and Exclusive Collections, further purified with our UV sanitation system. The combination of 100% filtration, ozone sanitation and UV purification creates our Synergy Water Maintenance System that creates the ultimate in clear water.



Ozone System



UV Sanitizer

Synergy Water Maintenance System

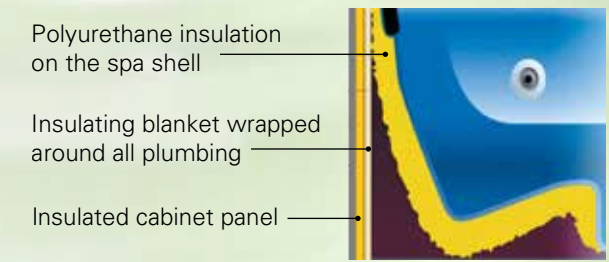
PASSION SPAS PLANET FRIENDLY

Award winning Hybrid Heating technology™ for exceptional energy efficiency.

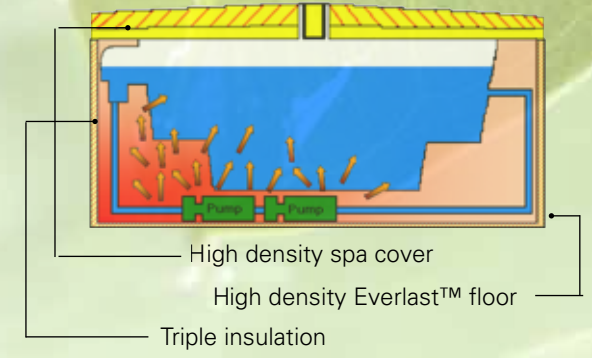
While you are enjoying your Passion Spa, you are being a good steward of both your budget and the environment. Passion Spas are designed to reduce energy consumption through a variety of innovative features. Hybrid Heating™ technology supplements the heat produced by the electric heater. Specially designed massage pumps agitate the water molecules through friction, which generates heat, thereby easing energy consumption by the heater. Our programmable controls allow you to set the times when your spa will turn on and off, and the low-wattage filtration pump uses only a small amount of electricity to keep your water sparkling clean. Triple layer insulation, extra thick walk-on safety cover and Everlast™ floor support shroud your Passion Spa with one of the most effective heat containment designs available.



Triple Layer Insulation



Heat Lock System



Eco Energy System



- Hybrid Heating technology
- Energy Efficient Filtration Pump
- Programmable operation



PASSION SPAS PROTECTION FOR YOU

Product support for today, tomorrow, and as long as you own your Passion Spa

At Passion Spas, we build great spas and value long-term relationships. We want you happy with your spa today, tomorrow and in the future. Our experience in the spa business allows us to design and build great spas, using only the best components, and backing our spas with exceptional support to our dealers. To that end we select dealers who share our commitment to customer relationships. We then work with our dealers to provide the support they need before and after the sale. Enjoy your Passion Spa knowing that we will be here with the expertise, experience and dedication needed to support you in the years to come.

THE DREAM

PURE COLLECTION

The Dream is a one-piece molded spa that is designed for durability and comfort. The soft, pleasing contours of the Dream are both attractive and functional, creating comfortable seating for up to 5 people. Like all Passion Spas, the Dream provides substantial performance, allowing you to maximize your spa time immersed in total relaxation.

- Dimensions: 208 x 208 x 76 cm
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 20
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 1070 L
- Dry Weight: 135 KG



Full specification page 35



THE RENEW

PURE COLLECTION

The Renew is the ideal spa for small spaces.

This 3-person spa provides maximum comfort and performance in a small spa. You can sit or recline in seats ergonomically designed for maximum comfort. Passion Spas incorporate high-performance massage jets that can be adjusted to create your own personal massage experience. Every jet performs a specific hydrotherapy function for maximum relaxation and therapeutic benefit.



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- Dimensions: 204 x 158 x 83 cm
- Number of Seats: 2
- Number of Loungers: 1
- Total Massage Jets: 34
- Soft Air Massage System
- Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 850 L
- Dry Weight: 200 KG



THE REFRESH

PURE COLLECTION

One of our most popular spas, the Refresh is a spacious 5-person spa combining bench, bucket and lounge seating. Seat configuration and jet placements were designed with recommendations from a physical therapist, providing maximum therapeutic benefit and comfort. The soft pillows, accent LED lighting, and flowing contours contribute in making all Passion Spa designs unmatched in beauty, performance and enjoyment.



Full specification page 35

- Dimensions: 204 x 204 x 85 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 34
- Soft Air Massage System
- Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 1380 L
- Dry Weight: 250 KG



THE RELAX

PURE COLLECTION

With three bucket seats and two full-size loungers, the Relax Spa is an optimal choice for spending time with family and friends. The loungers have been designed to provide additional lumbar support. Also the loungers have different heights to accommodate individuals of various lengths, making it comfortable for everyone to use. Passion Spas worked with professionals from the recliner industry to create this unique design. Additionally, adjustable jets allow you to control the intensity of your hydrotherapy experience, and the unit also features an Ozon Sanitization System for exceptional water quality. As a whole, the Relax Spa is cost-effective, energy-effective, high-performance investment in healthful relaxation.



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**NEW
MODEL
2017**



- Dimensions: 204 x 204 x 85 cm
- Number of Seats: 3
- Number of Loungers: 2
- Total Massage Jets: 36
- Soft Air Massage System
- Ozone System

- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 1300 L
- Dry Weight: 275 KG



THE REPOSE

PURE COLLECTION

The Repose Spa incorporates three ergonomic loungers, each in a different size to accommodate people of different heights. Each lounge has exceptional lumbar support for the ultimate in comfort and relaxation. Every Passion Spa is designed to be very energy efficient due to our triple insulation and energy Sipping pumps. In addition, every spa comes standard with our exclusive Hybrid Heating™, a unique innovation that captures water friction from the pumps and converts it to heat. Passion Spas are the ultimate in comfort and energy efficiency.



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- Dimensions: 254 x 204 x 85 cm
- Number of Seats: 3
- Number of Loungers: 3
- Total Massage Jets: 60
- Soft Air Massage System
- Ozone System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 1500 L
- Dry Weight: 375 KG



THE BLISS

SIGNATURE COLLECTION

The compact Bliss Spa is the ideal spa for condo or apartment living. This two person spa has a footprint of just 225 x 100 cm, and is loaded with features.

Two deep and wide seats allow you and your significant other to relax in spacious comfort. Integral arm rests, drink holders and separate jet controls make the Bliss both practical and comfortable. One of the seats even incorporates our exclusive Aqua Rolling Massage™ system for the ultimate in back therapy.



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- Dimensions: 225 x 100 x 80 cm
- Number of Seats: 2
- Total Massage Jets: 22
- Aqua Rolling Massage™
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Hybrid Heating™
- Capacity: 650 L
- Dry Weight: 150 KG



THE PLEASURE

SIGNATURE COLLECTION

The Pleasure Spa is constructed to last a lifetime and was designed with exceptional attention to detail. Improved reclining capabilities, extra lumbar support, and updated massage functions all combine to make this fully-featured model the ultimate choice for personal therapy. Our innovative Aqua Rolling Massage is a great example. When on full power, it generates an intense massage stream that works its way up from the lower back all the way up to the base of the neck. The intensity of this massage feature is adjustable. Standard features include soft air massage, StarBrite LED lighting, and an Aromatherapy System, and all Signature Series Spas come with an MP3 system complete with integral speakers mounted in the spa shell. When all is said and done, it isn't surprising that the Pleasure Spa has earned the distinction of being one of our most popular models.



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- Dimensions: 215 x 200 x 91 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 56
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1270 L
- Dry Weight: 320 KG



THE SOLACE SIGNATURE COLLECTION

The Solace Spa is a 5-person spa with extra-large center seats for a more spacious mid-sized spa. This spa was thoughtfully designed for maximum relaxation and therapeutic benefit. Built with 58 total jets, the Solace has two wide bench seats, two-bucket seats and one lounger. One of the bucket seats features our exclusive Aqua Rolling Massage™, pushing water up your back, creating a vigorous massage effect.



Full specification page 36

- Dimensions: 213 x 213 x 91 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 58
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1470 L
- Dry Weight: 380 KG



THE JOY SIGNATURE COLLECTION

Deep and wide bucket seats are the trademark feature of the Joy Spa. Each seat is packed with a different massage jet configuration to deliver an invigorating personal massage. The spa comes with a variation of standard and bucket seating to accommodate up to seven people. The Joy includes Aqua Rolling™ Massage as well as the fully programmable control system found on all Passion Spas.



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- Dimensions: 225 x 225 x 91 cm
- Number of Seats: 7
- Total massage Jets: 70
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1550 L
- Dry Weight: 420 KG



THE ADMIRE

SIGNATURE COLLECTION

The Admire is a large, spacious spa packed with features and a variety of seating configurations that will provide the ultimate spa experience. Deep bucket seats, a wide lounge loaded with jets and our exclusive Aqua Rolling Massage™ provide an invigorating massage experience. Our exclusive Everlast™ floor support system provides structural integrity and maximum heat retention, helping to make Passion Spas one of the most energy efficient spas available.



- Dimensions: 230 x 230 x 91 cm
- Number of Seats: 5
- Number of Loungers: 1
- Total massage Jets: 60
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1570 L
- Dry Weight: 380 KG

Full specification page 36



THE DESIRE

SIGNATURE COLLECTION

Expanding the design of our popular Pleasure Spa, the Desire adds an extra lounger, creating a spacious spa with varied seating and reclining for six people.



The pleasing contours of the spa combine beauty with function for exceptional relaxation. Since it is part of the Signature Collection, the Desire comes standard with proprietary features including Aqua Rolling Massage™, Synergy Water Maintenance System, Hybrid Heating™, and more. Passion Spas has designed the most therapeutic spa features available for an amazing spa experience.



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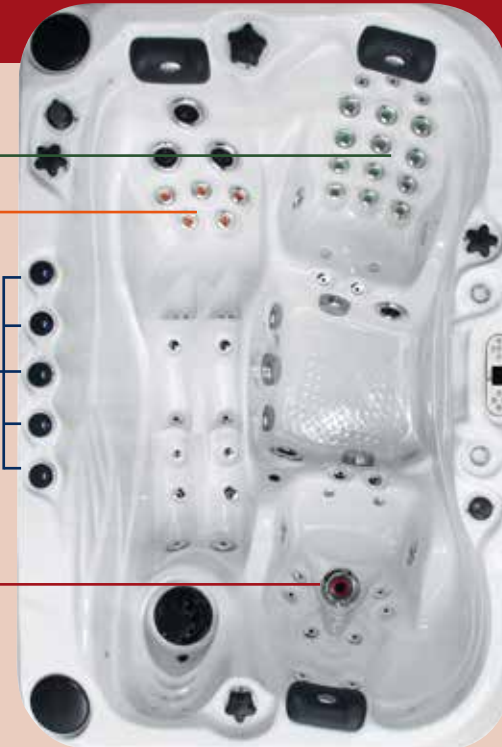
- Dimensions: 274 x 228 x 91 cm
- Number of Seats: 4
- Number of Loungers: 2
- Total massage Jets: 68
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1660 L
- Dry Weight: 490 KG



THE SENSATION

EXCLUSIVE COLLECTION

Efficient use of space and exceptional variety of massage experiences define the Sensation Spa. The offset bucket seats allow the users to face each other without having to share foot space, and the comfortable lounge seat allows even a tall person to recline in comfort. The Sensation is equipped with a multitude of massage experiences, including our exclusive Aqua Rolling Massage™ that pampers and massages your body just like a real masseuse. Multiple types of massage, substantial jets, water fountains, audio system and our exclusive Synergy Water Maintenance System combine to make the Sensation the most highly featured 3-person spa available.



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- Dimensions: 230 x 155 x 91 cm
- Number of Seats: 2
- Number of Loungers: 1
- Total Massage Jets: 60
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 875 L
- Dry Weight: 275 KG



THE FELICITY

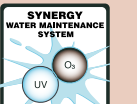
EXCLUSIVE COLLECTION

As part of the Exclusive Collection, the Felicity lives up to its name. The two-person Wave Bench allows for a cozy side-by-side massage for you and your significant other, to enjoy the Wave sensation together. And, as part of the Exclusive Collection, the Felicity incorporates the most advanced and exciting massage experience we offer. Aqua Rolling Massage™, Wave Massage™, Waterfall Massage™, and Intense Therapy Zone™, are all standard in this amazing spa. Of course, the Felicity also incorporates an audio system, Synergy Water Maintenance System, and our exclusive Hybrid Heating™, making it a truly deluxe spa that will provide years of delightful therapeutic relaxation for you and your family.



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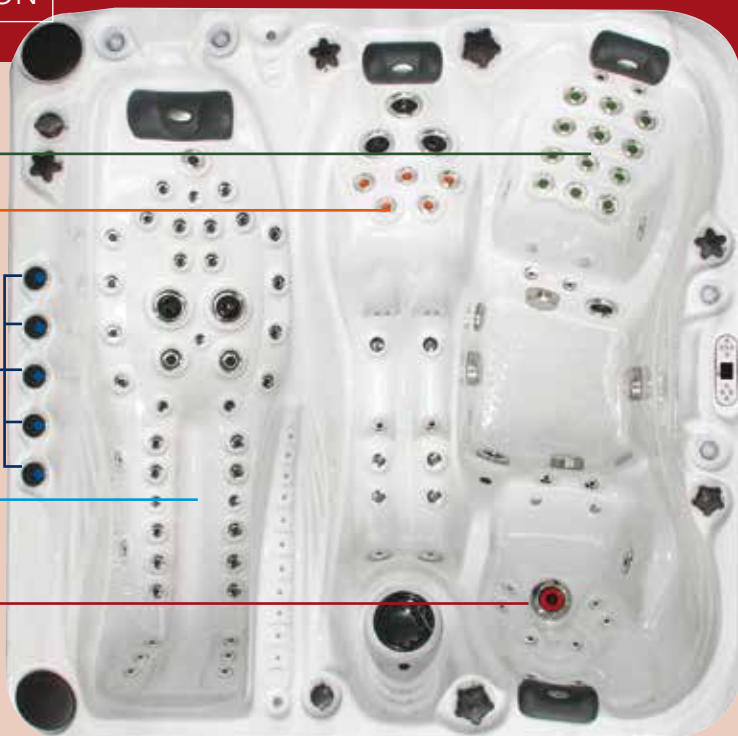
- Dimensions: 213 x 213 x 91 cm
- Number of Seats: 4
- Number of Loungers: 1
- Total Massage Jets: 78
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1490 L
- Dry Weight: 390 KG



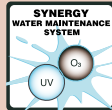
THE EUPHORIA EXCLUSIVE COLLECTION

The Euphoria Spa combines the most innovative spa massage ever developed with a 4-person configuration that provides multiple types of invigorating massage. The Levitation Bed™ was developed by Passion Spas and allows the user to lie face down or face up on the massage bed for a head-to-toe massage on both the front and back of the body. The Euphoria also features a comfortable lounge and bucket seats, creating a plethora of seating and massage experiences, like Aqua Rolling Massage™, Therapy Wave Zone™, Intense Therapy Zone™ and Waterfall Massage™.

The 100+ jets allow you to target any part of your body with an invigorating massage, and jet pressure can be controlled throughout the spa. The Euphoria includes our exclusive Synergy Water Maintenance System as well as the full line-up of standard features offered in our Signature Spa Collection.



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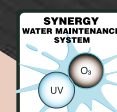
- Dimensions: 230 x 230 x 91 cm
- Number of Seats: 2
- Number of Loungers: 2
- Full Body "Levitation Bed™": 1
- Total Massage Jets: 104
- Aqua Rolling Massage™
- Soft Air Massage System
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1550 L
- Dry Weight: 405 KG

THE ECSTATIC EXCLUSIVE COLLECTION

The Ecstatic is a seven-person oasis that incorporates all standard features from the Exclusive Collection, and then some. It has five seats, one lounge, and one Levitation Bed. The Levitation Bed is the most innovative spa feature available on the market today, allowing you to lay face up or face down for the most relaxing whole-body massage imaginable. The Ecstatic also now boasts our Wave Therapy Zone, a massage feature that uses jets to work the muscles in the back, as well as a Waterfall Massage that concentrates on the neck. Additional features include an audio system, our Aqua Rolling Massage, aromatherapy, UV and Ozone Sanitation Systems, and over 150 therapeutic massage jets. In short, this model is packed with many cutting-edge features designed to provide the most relaxing, renewing hydrotherapy experience imaginable.



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- Dimensions: 305 x 228 x 91 cm
- Number of seats: 5
- Number of loungers: 2
- Full-body "Levitation Bed™": 1
- Total massage jets: 150
- Aqua Rolling Massage™
- Soft Air Massage System
- Energy Efficient Filtration Pump
- Synergy Water Maintenance System
- Starbrite Interior LED Light System
- Audio System with IPOD Docking Station
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1650 L
- Dry Weight: 500 KG



THE THEATER SPA EXCLUSIVE COLLECTION

Part of our Exclusive collection, the Theater Spa is the largest and most deluxe spa we offer. Brimming with jets, seating, and entertainment, the Theatre Spa is a relaxation and entertainment paradise. The seating in the spa is designed to face the flat-screen television, which rises and retracts at the touch of a button. The Theater Spa offers the most comfort and enjoyment on the spa market.

- Dimensions: 380 x 228 x 116 cm
- Number of Seats: 6
- Number of Loungers: 2
- Total Massage Jets: 126
- Turbo Swim Jets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior Led Light System
- TV/DVD Audio System 45 inch
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 5000 L
- Dry Weight: 750 KG



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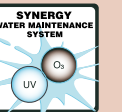
SERENE MODERN COLLECTION

With its cubical layout and geometric lines, the Serene Spa has a clean and progressive design to complement elegant, modern tastes. It features subtle backlighting positioned behind the molded pillows and around the perimeter of the spa under the shell lip. This desirable spa represents the best in both design and function and comes with high-performance Hybrid Heating™ to help you achieve and maintain the desired temperature while saving energy.

- Dimensions: 243 x 224 x 93 cm
- Number of Seats: 4
- Number of Loungers: 2
- Total Massage Jets: 48
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 1570 L
- Dry Weight: 380 KG



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SWIMSPA AQUATIC 1 SPORT COLLECTION

The Aquatic 1 is the ideal swim spa when space is at a premium. At 400 cm long, the Aquatic 1 provides ample swimming space while at the same time offering comfortable seating for quiet relaxation. Powerful pumps generate a strong current, allowing you to swim in place for an exceptional workout. All Passion Swim Spas come standard with interior and exterior LED lighting, providing elegant lighting accents to your spa experience.

- Dimensions: 400 x 228 x 126 cm
- Number of Seats: 3
- Number of Loungers: 1
- Total Massage Jets: 39
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 7500 L
- Dry Weight: 1200 KG



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SWIMSPA AQUATIC 2 SPORT COLLECTION

Sweeping curves that create entrance stairs distinguish the Aquatic 2 Swim Spa by Passion Spas. Two deep, extra-wide bucket seats packed with massage jets sit at one end of the spa, while a long swim lane provides plenty of room for your workout routine. Each Passion Swim Spa is built with the same energy efficient construction as our spa line, including full bottom tray, insulation on the shell and cabinet.

- Dimensions: 600 x 228 x 126 cm
- Number of Seats: 2
- Total Massage Jets: 34
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 12500 L
- Dry Weight: 1400 KG



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SWIMSPA AQUATIC 3 / 3 DEEP

SPORT COLLECTION

The Aquatic 3 is the ultimate multi-use Swim Spa. The swimming area has two seats in addition to a spacious swim lane, and there is an adjoining spa with ample seating for 5 people. The Aquatic 3 is available in a standard 130 cm depth, or an optional 155 cm for those desiring greater depth in the swim lane. Passion Swim Spas are equipped with high performance pumps for awesome performance plus a low-wattage filtration pump for energy efficiency.

- Dimensions: 580 x 224 x 126/155 cm
- Number of Seats: 6
- Number of Loungers: 2
- Total Massage Jets: 74
- Turbo Swim Jets: 4
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED Light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 12500/ 14500 L
- Dry Weight: 1550/1700 KG



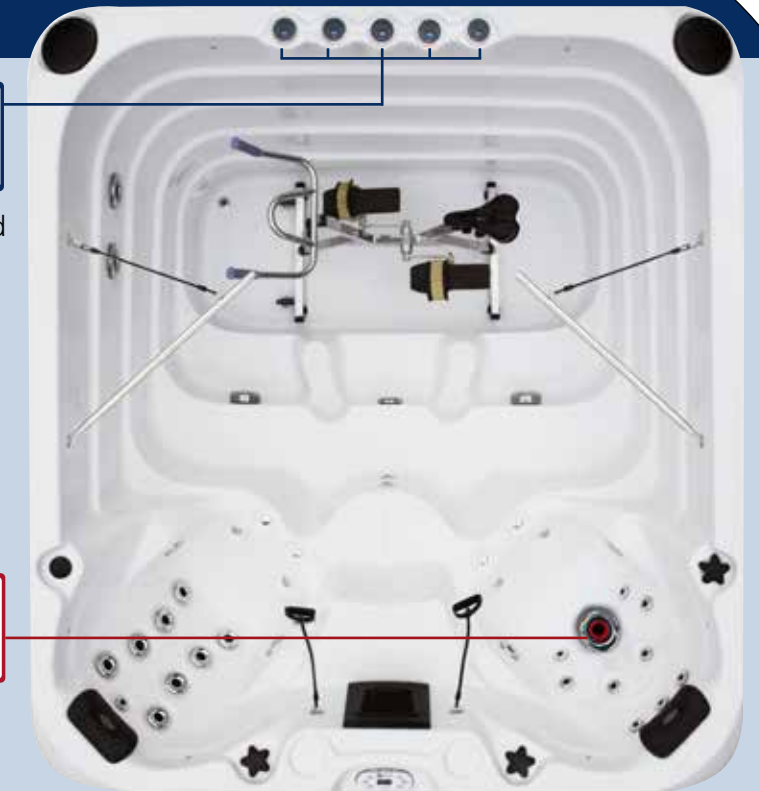
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EXERCISE

FITNESS COLLECTION

The Exercise Spa is a model specially developed by the Passion Spas design team to be the first Fitness spa in the world! The Exercise Spa provides a variety of fun and healthy activities for your workout, all in a compact spa in the comfort of your own home. Use the integrated resistance bands or rowing bars to build upper body strength, or hop on the stationary Aquabike for a low-impact, high-performance workout. Carefully positioned adjustable jets generate a current for a personalized cycling experience. The model also features two seats for an excellent post-workout massage and come equipped with our Aqua Rolling Massage. This is an exceptionally strong, effective, and vigorous massage that pushes water up the spine, starting at your lower back and working its way up to your neck, easing and loosening sore muscles as it goes.



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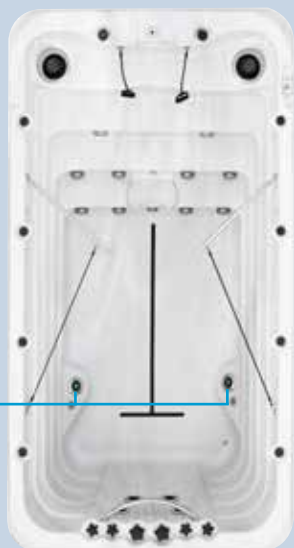
- Dimensions: 250 x 226 x 165 cm
- Standard constructed for half built-in the ground: ±70 cm under ground level, ±85 cm above ground level
- Number of seats: 3
- Bicycle workout jets: 2
- Total Massage Jets: 32
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity: 3800 l
- Dry Weight: 525
- Aquabike
- Resistance bands
- Rowings bars
- Safety Grip Shell



Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity.

The Fitness Collection of Swim Spas is designed to provide an authentic swimming experience that adjusts to the intensity of your workout. Our innovative Current-Lift technology™ was developed by Passion Spas and automatically adjusts the water current to the intensity of your workout. As you decrease the force of the upper two swim jets, the lower swim jets automatically increase in intensity, creating more “lift,” providing more buoyancy as your swimming speed decreases. The faster you swim, the less lift if needed from the lower jets and the flow is directed to the upper jets for a stronger current. Swim Spas in the Fitness Collection also include Rowing Gear, Access Step and Synergy Water Maintenance System as standard features.

- Dimensions Standard: 400 x 228 x 126 cm
- Dimensions Deep: 400 x 228 x 152 cm
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity Standard: 7500 liter
- Dry Weight Standard: 1200 kg
- Capacity Deep: 9000 liter
- Dry Weight Deep: 1400 kg
- Current-Lift Technology™



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- Dimensions Standard: 500 x 228 x 126 cm
- Dimensions Deep: 500 x 228 x 152 cm
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity Standard: 10000 liter
- Dry Weight Standard: 1400 kg
- Capacity Deep: 12000 liter
- Dry Weight Deep: 1600 kg
- Current-Lift Technology™



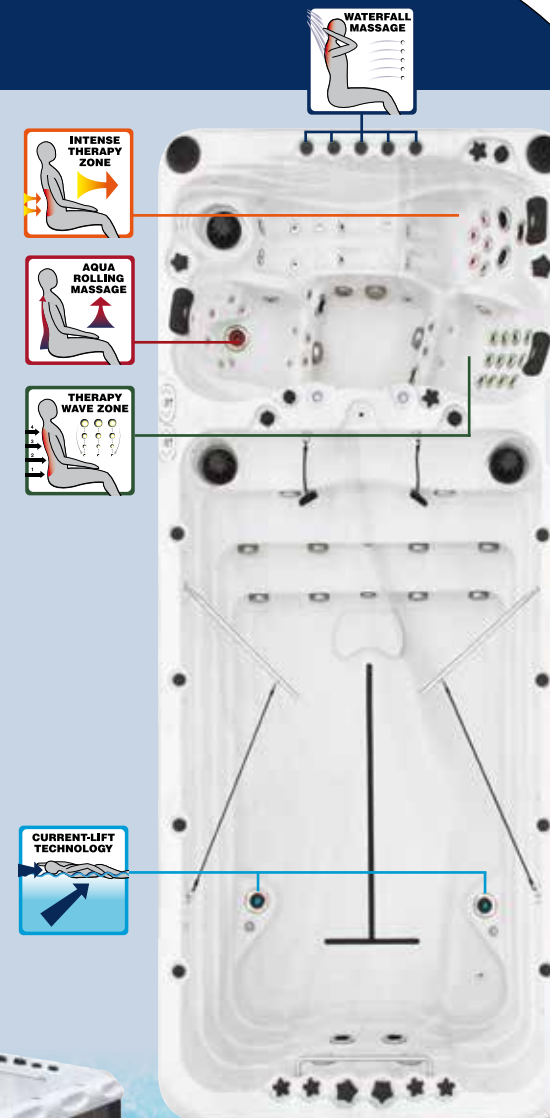
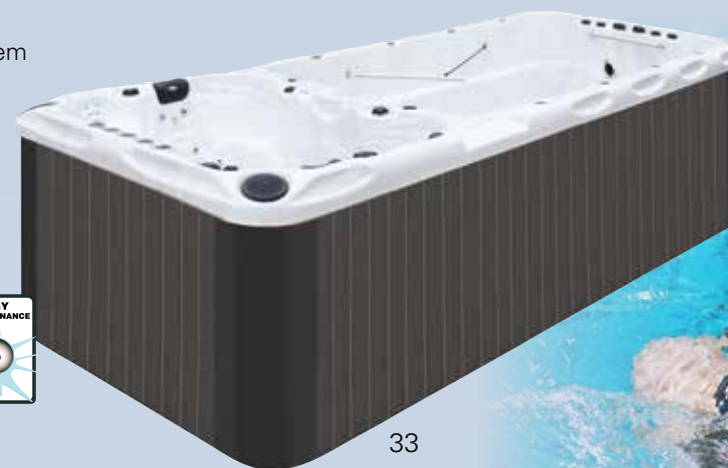
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The Spirit Swim Spa combines our innovative Current Lift Technology™ with a generous lineup of unique massage therapy options: the Aqua Rolling Massage™, the Intense Therapy Zone™, the Therapy Wave Zone™, and the Waterfall Massage™. The Spirit is divided into separate swim and spa sections, and you can vary the temperature between the two. This configuration allows you to enjoy a cool, comfortable workout followed by a warm, soothing soak. The Spirit’s Dual Zone heating system gives you the best of both worlds – swimming and relaxing – in a single swim spa. Passion Spas is the only Swim Spa manufacturer in the world to offer Current-Lift Technology™, enabling the swimmer to remain prone on the water surface at any degree of current intensity.

- Dimensions Standard: 540 x 228 x 128 cm
- Dimensions Deep: 540 x 228 x 152 cm
- Number of Seats: 2
- Number of loungers: 1
- Total Massage Jets: 60
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™

- Capacity Standard: 12000 liter
- Dry Weight Standard: 1550 kg
- Capacity Deep: 14000 liter
- Dry Weight Deep: 1700 kg
- Current-Lift Technology™

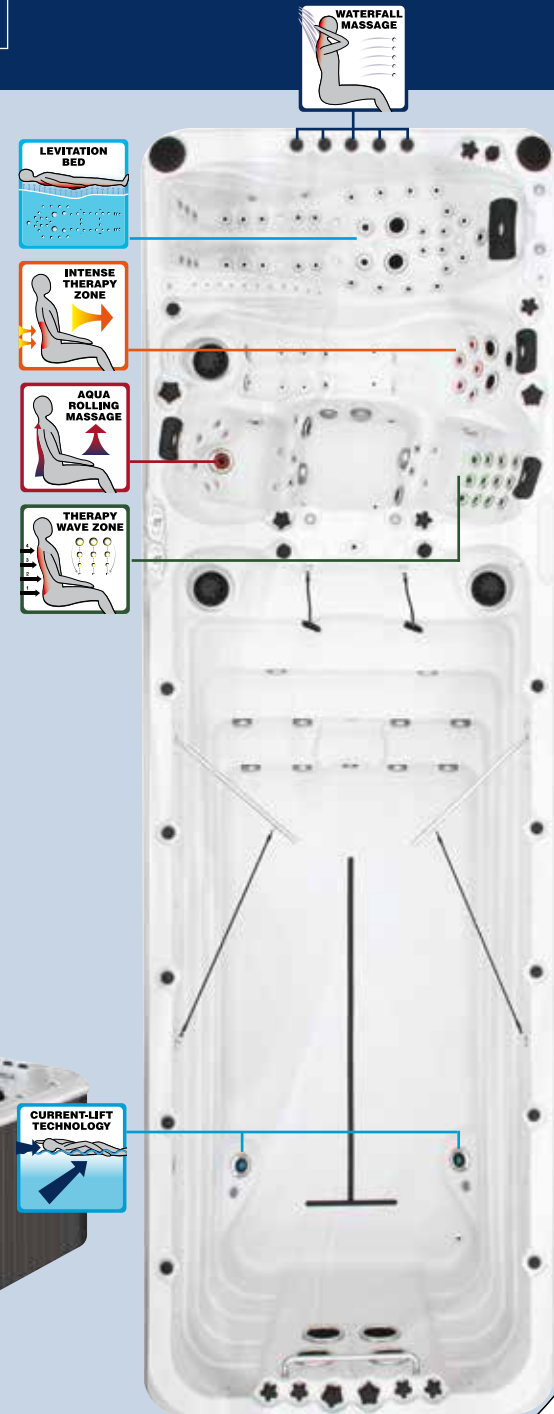
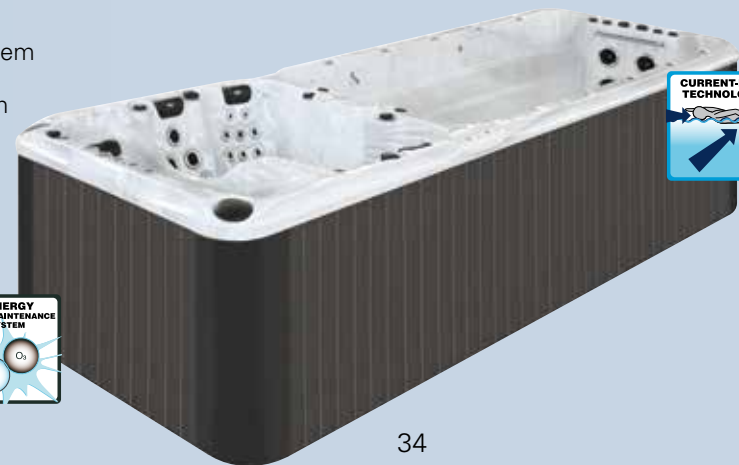


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The Energy Swim Spa, fully featured with a long swim lane and over 100 jets, is an impressive authority in the Passion Spas Fitness Collection. In addition to our Current Lift Technology™, which is an invention of Passion Spas to keep the swimmer prone on the water surface, there is Aqua Rolling Massage™, Intense Therapy Zone™, Therapy Wave Zone™, and Waterfall Massage™. The Energy also includes our innovative Levitation Bed, a top-to-toe full-body massage feature that creates a deeply relaxing floating sensation. Furthermore, with two seats and one lounger, there's plenty of room to share. The Energy is also divided into a swim and spa section with Dual Zone heating. This allows you to stay cool during your workout and then sooth your tired muscles in the hot water of the spa.

- Dimensions Standard: 720 x 228 x 128 cm
- Dimensions Deep: 720 x 228 x 152 cm
- Number of Seats: 2
- Number of loungers: 2
- Total Massage Jets: 104
- Turbo Swimjets: 4
- Floor Swimjets: 2
- Synergy Water Maintenance System
- Energy Efficient Filtration Pump
- Starbrite Interior LED light System
- Wi-Fi Ready
- Hybrid Heating™
- Capacity Standard: 14000 liter
- Dry Weight Standard: 1650 kg

- Capacity Deep: 16000 liter
- Dry Weight Deep: 1800 kg
- Current-Lift Technology™



Full specification page 39

Features

| | DREAM | RENEW | REFRESH | RELAX | REPOSE |
|-------------------------------------|----------|----------|----------|----------|----------|
| PROFESSIONAL DESIGN | | | | | |
| Seats | 3 | 2 | 4 | 3 | 3 |
| Loungers | 2 | 1 | 1 | 2 | 3 |
| StarBrite Interior LED Light System | Standard | Standard | Standard | Standard | Standard |
| Water Fall with LED | — | Standard | Standard | Standard | Standard |
| Molded Headrest Soft Pillows | — | 3 | 3 | 3 | 4 |
| Aromatherapy | — | Standard | Standard | Standard | Standard |
| PHYSICAL THERAPY | | | | | |
| Aqua Rolling Massage™ | — | — | — | — | — |
| Water Jets | 20 | 26 | 26 | 30 | 50 |
| Air Injector Jets | — | 8 | 8 | 6 | 10 |
| Massage Pump | 5HP | 5HP | 5HP | 5HP | 5HP |
| Filtration Pump | — | 1/4 HP | 1/4 HP | 1/4 HP | 1/4 HP |
| Air Pump | — | 1/2 HP | 1/2 HP | 1/2 HP | 1/2 HP |
| PERFECT WATER | | | | | |
| Ozone Jets | — | 1 | 1 | 1 | 1 |
| Ozone Sanitation System | — | Standard | Standard | Standard | Standard |
| Skim Filter | Standard | Standard | Standard | Standard | Standard |
| Gravity Drain | Standard | Standard | Standard | Standard | Standard |
| Synergy Water Maintenance System | — | — | — | — | Standard |
| PLANET FRIENDLY | | | | | |
| Heat Lock System | Standard | Standard | Standard | Standard | Standard |
| Polyurethane Urethane Insulation | Standard | Standard | Standard | Standard | Standard |
| Triple Layer Insulation | — | Standard | Standard | Standard | Standard |
| Hybrid Heating™ | Standard | Standard | Standard | Standard | Standard |
| 5/4 Ultra Efficient Walk – On Cover | Optional | Optional | Optional | Optional | Standard |
| PRECISION ENGINEERING | | | | | |
| Synthetic Maintenance Free Cabinet | Standard | Standard | Standard | Standard | Standard |
| Everlast™ Synthetic Floor | — | Standard | Standard | Standard | Standard |
| Durable Synthetic Support structure | — | Standard | Standard | Standard | Standard |
| PROTECTION FOR YOU | | | | | |
| Warranty Equipment | 2 Year | 2 Year | 2 Year | 2 Year | 2 Year |
| Warranty Surface | 5 Year | 5 Year | 5 Year | 5 Year | 5 Year |
| Warranty Structure | 10 Year | 10 Year | 10 Year | 10 Year | 10 Year |





SIGNATURE COLLECTION

EXCLUSIVE COLLECTION

Features

| |  |  |  |  |  |  |
|-------------------------------------|---|---|---|---|---|---|
| | BLISS | PLEASURE | SOLACE | JOY | ADMIRE | DESIRE |
| PROFESSIONAL DESIGN | | | | | | |
| Seats | 2 | 4 | 4 | 7 | 4 | 4 |
| Loungers | — | 1 | 1 | — | 2 | 2 |
| StarBrite Interior LED Light Syst. | Standard | Standard | Standard | Standard | Standard | Standard |
| Waterfall with LED | — | Standard | Standard | Standard | Standard | Standard |
| Molded Headrest Soft Pillows | 2 | 3 | 3 | 4 | 4 | 4 |
| Aromatherapy | — | Standard | Standard | Standard | Standard | Standard |
| PHYSICAL THERAPY | | | | | | |
| Aqua Rolling Massage™ | Standard | Standard | Standard | Standard | Standard | Standard |
| Water Jets | 20 | 48 | 50 | 60 | 50 | 60 |
| Air Injector Jets | — | 8 | 8 | 10 | 10 | 8 |
| Massage Pump | (1) 5HP | (2) 5HP | (2) 5HP | (2) 5HP | (2) 5HP | (2) 5HP |
| Filtration Pump | 1/4 HP | 1/4 HP | 1/4 HP | 1/4 HP | 1/4 HP | 1/4 HP |
| Air Pump | — | 1/2 HP | 1/2 HP | 1/2 HP | 1/2 HP | 1/2 HP |
| PERFECT WATER | | | | | | |
| Ozone Jets | 1 | 1 | 1 | 1 | 1 | 1 |
| Ozone Sanitation System | Standard | Standard | Standard | Standard | Standard | Standard |
| Skim Filter | Standard | Standard | Standard | Standard | Standard | Standard |
| Gravity Drain | Standard | Standard | Standard | Standard | Standard | Standard |
| Synergy Water Maintenance Syst. | Standard | Standard | Standard | Standard | Standard | Standard |
| PLANET FRIENDLY | | | | | | |
| Heat Lock System | Standard | Standard | Standard | Standard | Standard | Standard |
| Polyurethane Urethane Insulation | Standard | Standard | Standard | Standard | Standard | Standard |
| Triple Layer Insulation | Standard | Standard | Standard | Standard | Standard | Standard |
| Hybrid Heating™ | Standard | Standard | Standard | Standard | Standard | Standard |
| 5/4 Ultra Efficient Walk - On Cover | Optional | Optional | Optional | Optional | Optional | Optional |
| PRECISION ENGINEERING | | | | | | |
| Synthetic Maintenance Free Cabinet | Standard | Standard | Standard | Standard | Standard | Standard |
| Everlast™ Synthetic Floor | Standard | Standard | Standard | Standard | Standard | Standard |
| Durable Synthetic Support structure | Standard | Standard | Standard | Standard | Standard | Standard |
| PROTECTION FOR YOU | | | | | | |
| Warranty Equipment | 2 Year | 2 Year | 2 Year | 2 Year | 2 Year | 2 Year |
| Warranty Surface | 5 Year | 5 Year | 5 Year | 5 Year | 5 Year | 5 Year |
| Warranty Structure | 10 Year | 10 Year | 10 Year | 10 Year | 10 Year | 10 Year |

Features

| |  |  |  |  |  |
|-------------------------------------|---|---|---|---|---|
| | SENSATION | FELICITY | EUPHORIA | ECSTATIC | THEATER SPA |
| PROFESSIONAL DESIGN | | | | | |
| Seats | 2 | 4 | 2 | 5 | 6 |
| Loungers | 1 | 1 | 1 + 1 Levitation Bed | 1 + 1 Levitation Bed | 2 |
| StarBrite Interior LED Light Syst. | Standard | Standard | Standard | Standard | Standard |
| Water Fall with LED | Standard | Standard | Standard | Standard | Standard |
| Molded Headrest Soft Pillows | 3 | 4 | 4 | 4 | 8 |
| Aromatherapy | Standard | Standard | Standard | Standard | Standard |
| PHYSICAL THERAPY | | | | | |
| Aqua Rolling Massage™ | Standard | Standard | Standard | Standard | — |
| Water Jets | 52 | 70 | 94 | 134 | 118 |
| Air Injector Jets | 8 | 8 | 10 | 16 | 8 |
| Massage Pump | (2) 5HP + wave | (2) 5HP + wave | (2) 5HP + wave | (3) 5HP | (4) 5HP |
| Filtration Pump | 1/4 HP | 1/4 HP | 1/4 HP | 1/4 HP | 1/4 HP |
| Air Pump | 1/2 HP | 1/2 HP | 1/2 HP | 1/2 HP | 1/2 HP |
| PERFECT WATER | | | | | |
| Ozone Jets | 1 | 1 | 1 | 1 | 1 |
| Ozone Sanitation System | Standard | Standard | Standard | Standard | Standard |
| Skim Filter | Standard | Standard | Standard | Standard | Standard |
| Gravity Drain | Standard | Standard | Standard | Standard | Standard |
| Synergy Water Maintenance Syst. | Standard | Standard | Standard | Standard | Standard |
| PLANET FRIENDLY | | | | | |
| Heat Lock System | Standard | Standard | Standard | Standard | Standard |
| Polyurethane Urethane Insulation | Standard | Standard | Standard | Standard | Standard |
| Triple Layer Insulation | Standard | Standard | Standard | Standard | Standard |
| Hybrid Heating™ | Standard | Standard | Standard | Standard | Standard |
| 5/4 Ultra Efficient Walk - On Cover | Optional | Optional | Optional | Optional | Optional |
| PRECISION ENGINEERING | | | | | |
| Synthetic Maintenance Free Cabinet | Standard | Standard | Standard | Standard | Standard |
| Everlast™ Synthetic Floor | Standard | Standard | Standard | Standard | Standard |
| Durable Synthetic Support structure | Standard | Standard | Standard | Standard | Standard |
| PROTECTION FOR YOU | | | | | |
| Warranty Equipment | 2 Year | 2 Year | 2 Year | 2 Year | 2 Year |
| Warranty Surface | 5 Year | 5 Year | 5 Year | 5 Year | 5 Year |
| Warranty Structure | 10 Year | 10 Year | 10 Year | 10 Year | 10 Year |

MODERN COLLECTION

SPORT COLLECTION

FITNESS COLLECTION

Features



SERENE

| | |
|-------------------------------------|----------|
| PROFESSIONAL DESIGN | |
| Seats | 4 |
| Loungers | 2 |
| StarBrite Interior LED Light Syst. | Standard |
| Waterfall with LED | - |
| Molded Headrest Soft Pillows | 2 |
| Aromatherapy | — |
| PHYSICAL THERAPY | |
| Aqua Rolling Massage™ | Standard |
| Water Jets | 47 |
| Air Injector Jets | - |
| Massage Pump | (2) 5HP |
| Filtration Pump | 1/4 HP |
| Air Pump | - |
| PERFECT WATER | |
| Ozone Jets | 1 |
| Ozone Sanitation System | Standard |
| Skim Filter | Standard |
| Gravity Drain | Standard |
| Synergy Water Maintenance Syst. | Standard |
| PLANET FRIENDLY | |
| Heat Lock System | Standard |
| Polyurethane Urethane Insulation | Standard |
| Triple Layer Insulation | Standard |
| Hybrid Heating™ | Standard |
| 5/4 Ultra Efficient Walk - On Cover | Optional |
| PRECISION ENGINEERING | |
| Synthetic Maintenance Free Cabinet | Standard |
| Everlast™ Synthetic Floor | Standard |
| Durable Synthetic Support structure | Standard |
| PROTECTION FOR YOU | |
| Warranty Equipment | 2 Year |
| Warranty Surface | 5 Year |
| Warranty Structure | 10 Year |

Features



SWIMSPA AQUATIC 1



SWIMSPA AQUATIC 2



SWIMSPA AQUATIC 3-3 DEEP



EXERCISE

| | | | | | |
|------------------------------------|----------|----------|----------|----------|--|
| PROFESSIONAL DESIGN | | | | | |
| Seats | 3 | 2 | 6 | 3 | |
| Loungers | 1 | - | 2 | - | |
| Starbrite Interior LED Light Syst. | Standard | Standard | Standard | Standard | |
| Molded Headrest Soft Pillows | 2 | 2 | 4 | 2 | |
| Stereo Syst. with IPOD docking | - | - | - | - | |
| PSYSICAL THERAPY | | | | | |
| Aqua Rolling Massage™ | - | - | Standard | Standard | |
| Levitation Bed™ | - | - | - | - | |
| Intensive Therapy Zone™ | - | - | - | - | |
| Wave Therapy Zone™ | - | - | - | - | |
| Waterfall Massage™ | - | - | Standard | Standard | |
| Water Jets | 22 | 48 | 50 | 37 | |
| Massage Pump | (4) 5HP | (4) 5HP | (4) 5HP | (2) 5HP | |
| Filtration Pump | ¼ HP | ¼ HP | ¼ HP | ¼ HP | |
| Air Pump | - | - | - | - | |
| PERFECT WATER | | | | | |
| Ozone Jets | 1 | 1 | 1 | 1 | |
| Ozone Sanitation System | Standard | Standard | Standard | Standard | |
| Skim Filter | Standard | Standard | Standard | Standard | |
| Gravity Drain | Standard | Standard | Standard | Standard | |
| Synergy Water Maintenance Syst. | Standard | Standard | Standard | Standard | |
| PLANET FRIENDLY | | | | | |
| Heat Lock System | Standard | Standard | Standard | Standard | |
| Polyurethane Urethane Insulation | Standard | Standard | Standard | Standard | |
| Double Layer insulation | Standard | Standard | Standard | Standard | |
| Hybrid Heating™ | Standard | Standard | Standard | Standard | |
| 5/4 Ultra Efficient Walk-On Cover | Optional | Optional | Optional | Optional | |
| PRECISION ENGINEERING | | | | | |
| Synt. Maintenance Free Cabinet | Standard | Standard | Standard | Standard | |
| Everlast™ Synthetic Floor | Standard | Standard | Standard | Standard | |
| Durable Synthetic Support struct. | Standard | Standard | Standard | Standard | |
| PROTECTION FOR YOU | | | | | |
| Warranty Equipment | 2 Year | 2 Year | 2 Year | 2 Year | |
| Warranty Surface | 5 Year | 5 Year | 5 Year | 5 Year | |
| Warranty Structure | 10 Year | 10 Year | 10 Year | 10 Year | |

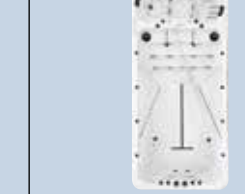
Features



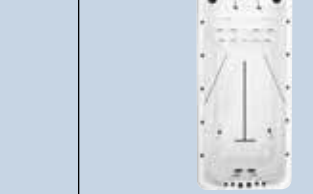
SWIMSPA FITNESS 1



SWIMSPA FITNESS 2



SWIMSPA SPIRIT



SWIMSPA ENERGY

| | | | | | |
|------------------------------------|----------|----------|----------------|----------------------|--|
| PROFESSIONAL DESIGN | | | | | |
| Seats | - | - | 2 | 2 | |
| Loungers | - | - | 1 | 1 + 1 Levitation Bed | |
| Starbrite Interior LED Light Syst. | Standard | Standard | Standard | Standard | |
| Molded Headrest Soft Pillows | - | - | 3 | 4 | |
| Stereo Syst. with IPOD docking | - | - | Standard | Standard | |
| PSYSICAL THERAPY | | | | | |
| Aqua Rolling Massage™ | - | - | Standard | Standard | |
| Levitation Bed™ | - | - | - | Standard | |
| Intensive Therapy Zone™ | - | - | Standard | Standard | |
| Wave Therapy Zone™ | - | - | Standard | Standard | |
| Waterfall Massage™ | Standard | - | Standard | Standard | |
| Water Jets | - | - | 60 | 104 | |
| Massage Pump | (4) 5HP | (4) 5HP | (6) 5HP + wave | (6) 5HP + wave | |
| Filtration Pump | ¼ HP | ¼ HP | ¼ HP | ¼ HP | |
| Air Pump | - | - | Standard | Standard | |
| PERFECT WATER | | | | | |
| Ozone Jets | 1 | 1 | 1 | 1 | |
| Ozone Sanitation System | Standard | Standard | Standard | Standard | |
| Skim Filter | Standard | Standard | Standard | Standard | |
| Gravity Drain | Standard | Standard | Standard | Standard | |
| Synergy Water Maintenance Syst. | Standard | Standard | Standard | Standard | |
| PLANET FRIENDLY | | | | | |
| Heat Lock System | Standard | Standard | Standard | Standard | |
| Polyurethane Urethane Insulation | Standard | Standard | Standard | Standard | |
| Double Layer insulation | Standard | Standard | Standard | Standard | |
| Hybrid Heating™ | Standard | Standard | Standard | Standard | |
| 5/4 Ultra Efficient Walk-On Cover | Optional | Optional | Optional | Optional | |
| PRECISION ENGINEERING | | | | | |
| Synt. Maintenance Free Cabinet | Standard | Standard | Standard | Standard | |
| Everlast™ Synthetic Floor | Standard | Standard | Standard | Standard | |
| Durable Synthetic Support struct. | Standard | Standard | Standard | Standard | |
| PROTECTION FOR YOU | | | | | |
| Warranty Equipment | 2 Year | 2 Year | 2 Year | 2 Year | |
| Warranty Surface | 5 Year | 5 Year | 5 Year | 5 Year | |
| Warranty Structure | 10 Year | 10 Year | 10 Year | 10 Year | |



In every respect Passion Spas offers you an exceptional spa experience. From the wide array of features and massage experiences to our exceptional warranty and product support, you can be confident in your purchase of a Passion Spa. We take great pride in our products and we support our dealers, giving you the confidence you need when investing in a spa that will enhance your lifestyle!

Team Passion Spas



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